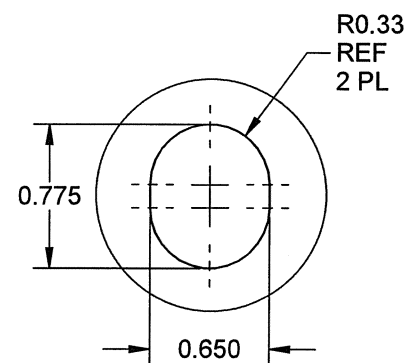
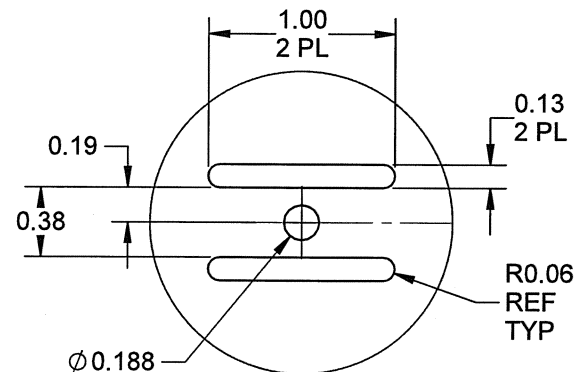


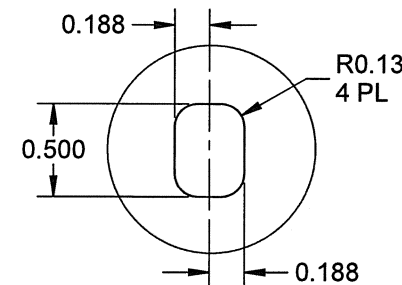
DSK181-1F FLAT PATTERN



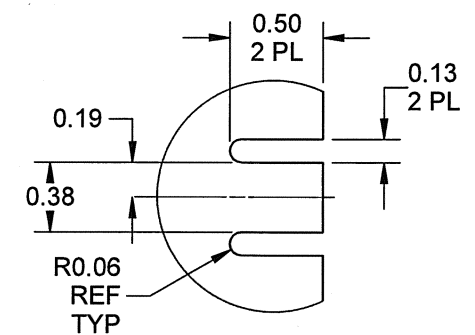
DETAIL A
SCALE 2X, 4 PL



DETAIL B
SCALE 2X, 2 PL



DETAIL C
SCALE 2X



DETAIL D
SCALE 2X, 2 PL

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK, PER MIL-S-5059 OR AMS 5513 OR ASTM A240 OR ASME SA240 REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.20 lbs
- 8) USE TO MAKE D4773-1

RELEASED
2019-09-30
ECN 19-919 47

A	NEW ISSUE	ZF	19.04.23
REV.	DESCRIPTION	BY	DATE
DESIGN	ZF	DART AEROSPACE USA, INC. HILLSBORO, OR DRAWING NO. DSK181 REV. A SHEET 1 OF 1 TITLE WEARPLATE FLAT PATTERN SCALE NTS <small>COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	
DRAWN	ZF		
CHECKED	MW		
MFG. APPR.	DD		
APPROVED	NO		
DE APPR.	N/A		
DATE	19.04.23		